

# Electrochemical performance of $\text{Ti}_3\text{C}_2$ supercapacitors in KOH electrolyte

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**Abstract:** Two-dimensional (2D) carbide  $\text{Ti}_3\text{C}_2$  was synthesized by exfoliating  $\text{Ti}_3\text{AlC}_2$  in HF solution and used for supercapacitive performance investigation in 3 M KOH electrolyte. The specific surface area (SSA) of as-synthesized  $\text{Ti}_3\text{C}_2$  was  $22.35 \text{ m}^2/\text{g}$ .  $\text{Ti}_3\text{C}_2$ -based supercapacitor electrodes exhibited good energy storage ability and had a volumetric capacitance  $119.8 \text{ F}/\text{cm}^3$  at the current density of  $2.5 \text{ A}/\text{g}$ . Moreover, the addition of carbon black into  $\text{Ti}_3\text{C}_2$  powders greatly improved the performance of  $\text{Ti}_3\text{C}_2$ -based capacitors because carbon black restrained the preferred orientation of 2D  $\text{Ti}_3\text{C}_2$ , providing fast ion transport channels, and in turn, decreasing electrical resistance from  $16.7 \Omega$  to  $3.5 \Omega$ .

**Keywords:** MXene;  $\text{Ti}_3\text{AlC}_2$ ; two-dimensional (2D) carbide; supercapacitors

## 1 Introduction

Supercapacitors have fast charge/discharge rates, high power density, and good cyclability compared with batteries, and have attracted extensive research interest due to the increasing demand for portable and clean energy storage devices. In principle, supercapacitors store charges at the interface between electrode and electrolyte, thus large specific surface area (SSA) of electrode is favorable for high capacitance [1]. Therefore, many materials with large SSA were used as electrode, such as activated carbons [2,3], carbide-derived carbons [4,5], and carbon nanotubes [6,7]. Two-dimensional (2D) materials prepared by exfoliating precursors with layered structure [8,9] have high SSA, which are regarded as one of promising candidates for supercapacitor electrodes. The first and

most investigated 2D material is graphene. Graphene or graphene-based electrodes for supercapacitors have been successfully prepared and their supercapacitor performance has been investigated extensively [10–13].

Recently, a new family of 2D materials was prepared by exfoliating ternary carbides or carbonitrides with the name of MAX phases [14,15]. The 2D materials were named as MXene to emphasize their graphene-like structure and the removing of A-site atoms from MAX structure. MAX phases, the precursors of MXenes, have the general formula of  $\text{M}_{n+1}\text{AX}_n$ , where M is an early transition metal; A is an A-group element (mostly group IIIA or IVA); and X is either carbon or nitrogen [16,17].

MXenes have important application in many areas, such as hydrogen storage [18,19], lead adsorption [20], and catalysis [21]. Especially, as conductive and hydrophilic 2D materials [14], MXenes are promising electrode materials for electrochemical energy storage

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[22–25].  $\text{Ti}_3\text{C}_2$  is a typical MXene. Its performance as supercapacitor electrode was investigated. Additive-free paper-like  $\text{Ti}_3\text{C}_2$  can yield the volumetric capacitance of  $350 \text{ F/cm}^3$  in KOH electrolyte [26], and  $\text{Ti}_3\text{C}_2$  with binder and carbon black can yield the capacitance of  $415 \text{ F/cm}^3$  in  $\text{H}_2\text{SO}_4$  electrolyte [27]. In this paper,  $\text{Ti}_3\text{C}_2$  was fabricated and its supercapacitive performance with/without carbon black in KOH electrolyte was investigated.

## 2 Experimental methods

$\text{Ti}_3\text{AlC}_2$  powders (98 wt% pure, –200 mesh) were made from the mixture of  $\text{TiH}_2$ , Al, and TiC at  $1450^\circ\text{C}$  for 2 h in Ar atmosphere [28]. 2D  $\text{Ti}_3\text{C}_2$  was produced by immersing  $\text{Ti}_3\text{AlC}_2$  in 49% HF (Aladdin Reagent, China) at  $60^\circ\text{C}$  for 24 h followed by washing with deionized water for several times. Finally  $\text{Ti}_3\text{C}_2$  powders were centrifugally separated from the obtained suspension and dried in vacuum at  $80^\circ\text{C}$ .

X-ray diffraction (XRD) patterns of the as-fabricated powders were obtained with a diffractometer (Bruker AXS Co., Germany) using  $\text{Cu K}\alpha$  radiation. A field emission scanning electron microscope (FESEM; Hitachi, S4800, Japan) was used to characterize the microstructure of the as-prepared powders. Nitrogen sorption isotherm measurements were performed by an automatic gas adsorption analyzer (Autosorb-iQ-MP, Quantachrome, USA) at 77 K. The specific surface area (SSA) was calculated by Brunauer–Emmett–Teller (BET) method.

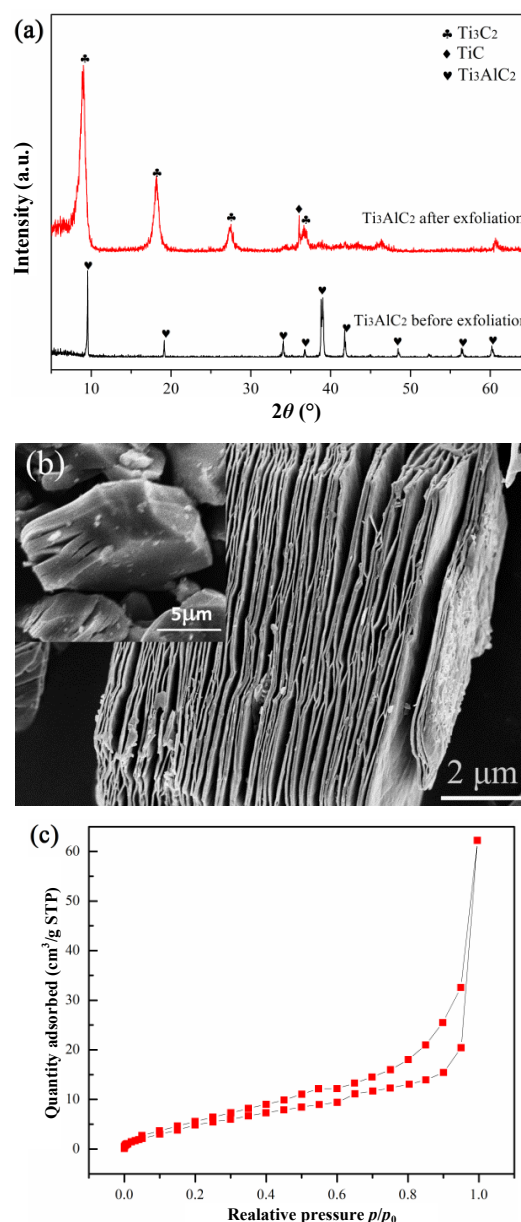
Galvanostatic charge/discharge cycling and cyclic voltammetry (CV) tests were performed by a CSCT supercapacitor test system (Arbin, USA). Electrochemical impedance spectroscopy (EIS) was tested by a potentiostats-electrochemistry work station (Parstat 2273, Princeton Applied Research). Two types of working electrodes were prepared and labeled with Electrode-I and Electrode-II, respectively. Electrode-I was 95 wt% MXene and 5 wt% polytetrafluoroethylene (PTFE); Electrode-II was 85 wt% MXene, 10 wt% carbon black (CB, BP2000, Cabot Corporation, USA), and 5 wt% PTFE. The mixed slurries were pressed under a pressure of 10 MPa to completely adhere together as a disc with diameter of 13 mm and thickness of 0.15 mm. Finally, the electrodes were dried at  $120^\circ\text{C}$  in vacuum for 4 h. Both Electrode-I and Electrode-II were assembled into symmetric supercapacitor devices and labeled as

SC-1 and SC-2, respectively. The supercapacitive performance of SC-1 and SC-2 was characterized by three-electrode cells in 3 M KOH electrolyte.

## 3 Results and discussion

### 3.1 Characterization of $\text{Ti}_3\text{C}_2$

Figure 1(a) shows the XRD patterns of  $\text{Ti}_3\text{AlC}_2$  and  $\text{Ti}_3\text{C}_2$  MXene. During etching process,  $\text{Ti}_3\text{AlC}_2$  was exfoliated and  $\text{Ti}_3\text{C}_2$  MXene with low content of TiC



**Fig. 1** (a) XRD patterns of  $\text{Ti}_3\text{AlC}_2$  and  $\text{Ti}_3\text{C}_2$  MXene; (b) SEM images of  $\text{Ti}_3\text{C}_2$  MXene with 2D structure, and the inset is the SEM image of  $\text{Ti}_3\text{AlC}_2$  before exfoliation; and (c)  $\text{N}_2$  sorption isotherm of  $\text{Ti}_3\text{C}_2$ .

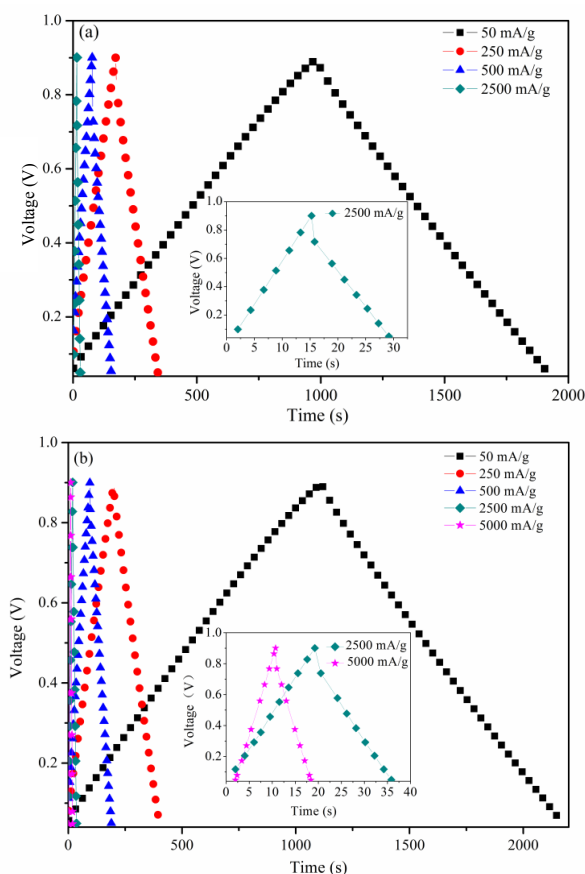
impurity was obtained. Figure 1(b) shows the FESEM image of the as-synthesized 2D  $\text{Ti}_3\text{C}_2$ . The original  $\text{Ti}_3\text{AlC}_2$  grains (shown in the inset of Fig. 1(b)) were fully exfoliated and 2D  $\text{Ti}_3\text{C}_2$  was formed with thickness of  $\sim 40$  nm [15,21]. The  $\text{N}_2$  sorption isotherm of the as-synthesized  $\text{Ti}_3\text{C}_2$  is shown in Fig. 1(c). The shape of hysteresis loop indicates slit-shaped mesopores. The SSA calculated from BET equation is  $22.35 \text{ m}^2/\text{g}$ .

### 3.2 Electrochemical properties

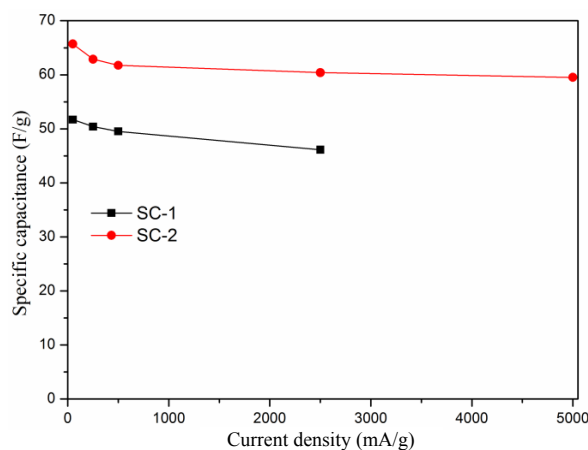
Figure 2 shows the galvanostatic charge/discharge curves of the supercapacitors at different current density. The charge/discharge curves of both SC-1 and SC-2 are almost isosceles triangle, which indicate a good reversibility of SC-1 and SC-2. The capacitance of SC-2 is  $71.2 \text{ F/g}$  at the current density of  $2.5 \text{ A/g}$ , corresponding to volumetric specific capacitance of  $119.8 \text{ F/cm}^3$ , which is higher than that of graphite oxide ( $110 \text{ F/cm}^3$ ) [29]. Figure 3 shows the capacitance decay with increasing discharge current density. The capacitance of SC-2 retains  $60.4 \text{ F/g}$  at the current density of  $5 \text{ A/g}$ . This indicates the electrodes of SC-2 possess the good conductivity and have good interfacial contact with electrolyte, which provide fast ion transport channels for KOH electrolyte. The capacitance of SC-2 is obviously larger than that of SC-1. Thus, it can be concluded that the addition of carbon black in  $\text{Ti}_3\text{C}_2$  MXene can significantly improve the performance of supercapacitors. Normally, because of the 2D structure,  $\text{Ti}_3\text{C}_2$  has obvious preferred orientation. Due to the pressure exerted during the electrode fabrication process, most  $\text{Ti}_3\text{C}_2$  sheets are lying parallel to the current electrode surface, namely, perpendicular to the direction of ion diffusion, which is unfavorable for the diffusion of electrolyte ions. However, if some carbon black particles are added and located between  $\text{Ti}_3\text{C}_2$  2D sheets, the preferred orientation is resisted, and thus more ion diffusion channels are generated by the random orientation of 2D  $\text{Ti}_3\text{C}_2$ , especially for those  $\text{Ti}_3\text{C}_2$  sheets parallel to the direction of ion diffusion. Therefore, the addition of carbon black can greatly increase ion conductivity. This explains the better performance of SC-2.

The cyclic voltammograms (CV) at scan rate of  $1 \text{ mV/s}$  are presented in Fig. 4. Both CV curves are similar to rectangles and have good symmetry. Thus the supercapacitors are typical electrochemical capacitors.

The impedance spectra are shown in Fig. 5. From



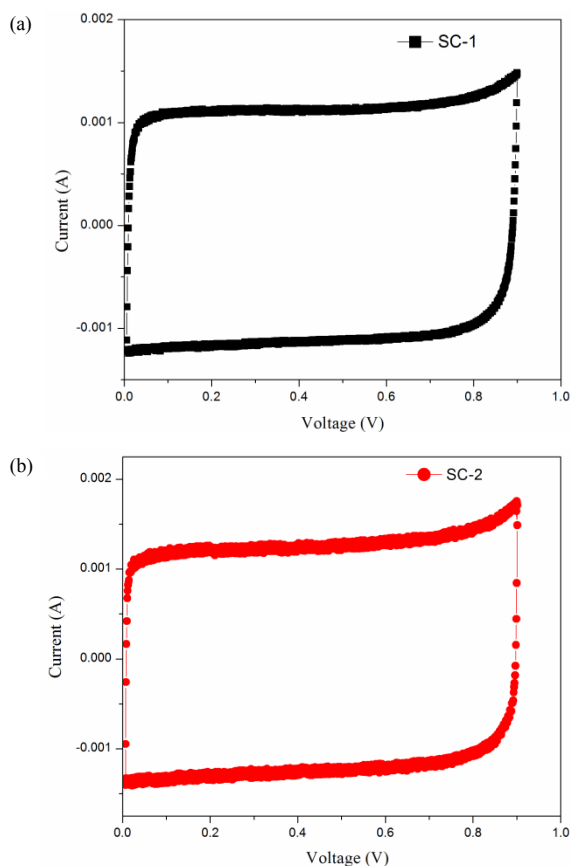
**Fig. 2** Galvanostatic charge/discharge curves of the supercapacitors at different current density: (a) SC-1; (b) SC-2.



**Fig. 3** Specific capacitance of  $\text{Ti}_3\text{C}_2$ -based electrodes at various current densities.

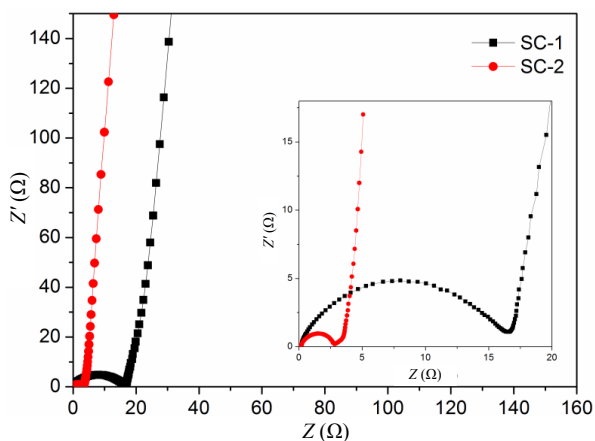
the inset, equivalent resistance of SC-1 and SC-2 devices can be calculated to be  $16.7 \Omega$  and  $3.5 \Omega$ , respectively. It is clear that  $\text{Ti}_3\text{C}_2$  with carbon black electrode yields smaller cell resistance and higher capacitance than pure  $\text{Ti}_3\text{C}_2$  electrode.

A capacitance retention test was performed by

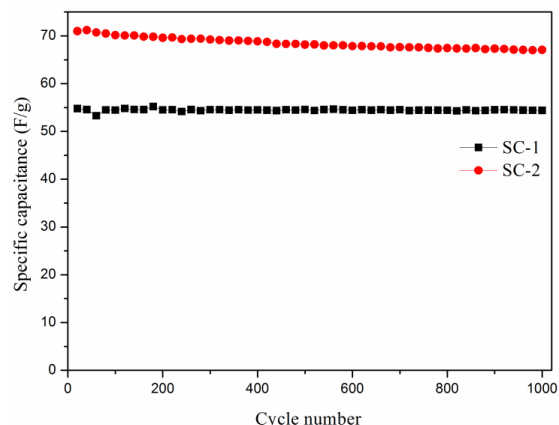


**Fig. 4** Cyclic voltammograms curves at 1 mV/s for the  $\text{Ti}_3\text{C}_2$ -based electrodes: (a) SC-1; (b) SC-2.

galvanostatic cycling at 2.5 A/g and the results are showed in Fig. 6. There is almost no degradation in performance of SC-1 after 1000 cycles. Although the capacitance of SC-2 decays with increasing cycle numbers in the beginning cycles, the performance holds steady after 800 cycles, and remains 94.2% of the maximum capacitance. SC-2 still has a good cycling stability and can deliver the high volumetric capacity of  $112.9 \text{ F/cm}^3$  after 1000 cycles.



**Fig. 5** Nyquist plots of  $\text{Ti}_3\text{C}_2$ -based supercapacitors.



**Fig. 6** Capacitance retention test of  $\text{Ti}_3\text{C}_2$ -based supercapacitors.

## 4 Conclusions

$\text{Ti}_3\text{C}_2$  with SSA of  $22.35 \text{ m}^2/\text{g}$  was used to prepare supercapacitors. A volumetric capacitance of  $119.8 \text{ F/cm}^3$  has been achieved at the current density of 2.5 A/g. It has a good cycling stability and can deliver a volumetric capacity of  $112.9 \text{ F/cm}^3$  after 1000 cycles. Carbon black addition in  $\text{Ti}_3\text{C}_2$  can avoid the preferred orientation of  $\text{Ti}_3\text{C}_2$ , increasing ion diffusion channel and reducing the diffusion resistance of ion. Equivalent resistance was decreased from  $16.7 \Omega$  to  $3.5 \Omega$ .

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